



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM622U1102102
Job Sheet 174207



Part No: RBEM622U1102102

Job Qty: 1 ea

Part Name: MRH Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 3/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: RBEM622U1102102 REV 2 IPP Rev.A 17.08.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		3/12/18	0.00	0.00	Purchasing		AP 18/05/01
110	Packaging	1 pcs		3/12/18	0.00	0.00	Packaging2		AP 18/05/01
120	QC	1 pcs		3/12/18	0.00	0.00	QC6		38 DAS
130	Packaging	1 pcs		3/12/18	0.00	0.00	Packaging3-1		9-89 58
140	QC21-SA	1 Ea		3/12/18	0.00	0.00	QC21		9-89

Part Op 100 - Issue P/O: _____ MANUFACTURE RBEM622U1102102 AS PER DWG Supplier: METEC Certificate of
Descriptions: conformity is required

39285

MAR 13 2018

DAS
13
9-89

DAS
21
9-89

MAY 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM622U1102102P	Main Rotor Head Support	1 pcs (1 ea)	100-Purchasing	5067417

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM622U1102102P	1	1	0

Part Specifications

Specifications could not be found.

Plex 3/13/18 8:11 AM dart.lavoie.chantal



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S067428



MRH Support

PART NO: RBEM622U1102102

Serial No/Batch: S067428

Revision:

Operation:

Change No:

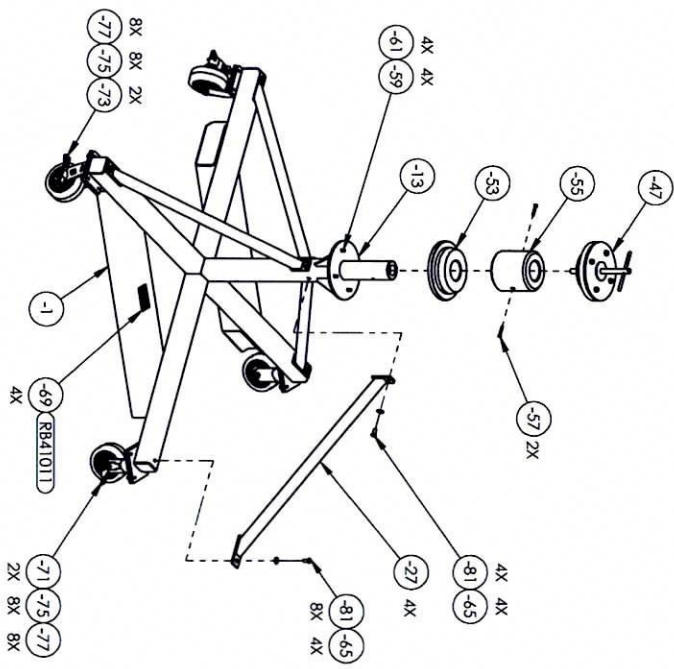
Packaging

Mfg Date: 05/01/18

Job No: 174207

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	RELEASED FOR PRODUCTION	1/10/2014	MM

	W	Y	M	D
1	14/06/2016	JAG		
2	14/06/2016	JAG	DPD	10/21/2016



NOTE:
REFERENCE AIRBUS T/N M622U1102102.

ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	Part #	Unit	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.O.
					X	1	1	FRACE WELDMENT	STEEL		2
						-3		LONG TUBE	STEEL		3
						-5		SHORT TUBE	STEEL		4
						-7		FOUR TUBE	STEEL		5
						-9		CAP	AS3/1018/1020 HR		6
						4		WHEEL PLATE	AS3/1018/1020 HR		7
						-11		VERTICLE TUBE WELDMENT			8
					X	-13	1	VERTICLE TUBE WELDMENT			9
					X	-15		ALIGNMENT PLATE WELDMENT	AS3/1018/1020 HR		10
					1	-17		ALIGNMENT PLATE	STEEL		11
					1	-19		VERTICLE TUBE	AS3/1018/1020 HR		12
					4	-21		GUSSET	AS3/1018/1020 HR		13
					1	-23		PLATE	AS3/1018/1020 HR		14
					1	-25		PCST	1018/1020 CR		15
					X	-27		BRACE WELDMENT	STEEL		16
					1	-29		BRACE	AS3/1018/1020 HR		17
					1	-31		BRACE TAB	AS3/1018/1020 HR		18
					1	-33		BRACE TAB	AS3/1018/1020 HR		19
1		X				-35		CLAMP WELDMENT	1018/1020 CR		20
						-37		HANDLE	1018/1020 CR		21
						-39		POUT	1018/1020 CR		22
						-41		WASHER	AS3/1018/1020 HR		23
1	X					-43		WASHER WELDMENT			24
1						-45		BUSHING	AS3/1018/1020 HR		25
X						-47	1	CAP ASSEMBLY			26
1						-49		CAP GUIDE	WHITE DELBRI/AC/EL		27
						-51		PLATE	AS3/1018/1020 HR		28
						-53		POST GUIDE	WHITE DELBRI/AC/EL		29
						-55		GUIDE	WHITE DELBRI/AC/EL		30
						-57	2	ISOCKET HEAD CAP SCREW	STEEL		31
4						-59	4	HEX HEAD CAP SCREW	3.5		32
4						-61	4	FLAT WASHER	3.5		33
						-63	8	FLAT WASHER	3.5		34
						-67		DOVE PIN	STEEL		35
					1	-69		RYET	ALUMINUM		36
						-71	2	PROD CASTER W/BRAKE	05 WHEEL		37
						-73	2	SWAYE CASTER W/BRAKE	05 WHEEL		38
						-75	16	ISOCKET HEAD CAP SCREW	3/8x1.5 x 3/8		39
						-77	16	LOCK WASHER	03/8		40
						-79		WELD NUT	3/8x3/4		41
1						-81	8	HEX HEAD CAP SCREW	3.5		42
						-83		SCOTTED SPRING PIN	STEEL		43
						-85	1	DART FLA CARD	ALUMINUM		44

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039285**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

PO No: PO039285

PO Date: 3/13/18

Due Date: 3/16/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
MAR 13 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pynt Terms: net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBEM622U1102102P		Main Rotor Head Support DWG RBEM622U1102102P REV 2	Firmed	3/16/18 5/03/18	1 Ea	0 Ea	1 Ea	\$4,540.00/Ea	\$4,540.00

Line Item Note wo no. 174207

Grand Total: \$4,540.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 3/13/18 8:14 AM dart.lavoie.chantal



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
1	RBEM622U1102102P Rev.2	Main Rotor Head Support	39285

We hereby certify that the above parts were made in conformance with applicable drawings.

DAE
38
9-88

MAY 02 2018

METEC Metal Technology Inc.


Shigi Walz

Vankleek Hill, April 30, 2018